

# GET A PASSING GRADE IN BREWERY SAFETY

CCBA Conference  
May 22<sup>nd</sup> 2017

Presented by  
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# Objectives

- ❑ Discuss the content of a safety program
- ❑ Determine why you have a safety program
- ❑ Evaluate various parts of your safety program
- ❑ Discuss brewery safety program performance
- ❑ Give you some pointers
- ❑ Give yourself a grade



# Introduction:

## Dan Drown, CIH, CSP

- 30+ years experience, dual board certification--CIH, CSP
- Global Manager Safety & Health of multi-national chemical company (17 years)
- Last 9 years consulting in oil & gas production and refining, power generation, water treatment, pharmaceutical R&D and manufacturing, biotech & specialty chemical, construction, and **CRAFT BREWING**



Environmental Health and Safety

# What's your interest in a brewery safety program?

- I want to protect my employees and my business
- Not sure where to start...this might help
- I've been procrastinating...figure this may make me feel better
- Insurance Co. told me to get a program together
- Need a program or Cal OSHA will come and get me
- Heard somebody else has a safety program
- Hangin' out waiting for lunch

# What is a brewery?

- A type of chemical plant
- Hazards?
  - High temperature
  - Confined spaces
  - High pressure
  - Electrical
  - Corrosive/oxidizing/flammable chemicals
  - Heavy machinery/moving parts
  - Material handling (ergonomics) and storage
  - Elevated work



# Injury and Illness Prevention Program (IIPP)

Cal OSHA requirement (T8CCR 3203)

1. Name a person in charge of safety
2. Praise safe work; kick ass if employees blow off safety
3. Invite employees to tell you about safety concerns
4. Inspect the brewery, list findings & how you fixed 'em
5. Why was somebody injured? How'd you fix it?
6. Write safety rules. Write a safety manual!!!
7. Take time to educate employees on safety
8. If it ain't in writing ...you didn't do it!

# Top 3 Issues in Brewery Safety

1. Owners don't get it
2. Inadequate understanding written of program & training requirements
3. Poor coaching and enforcement





# Common Oversights

- ❑ Incomplete/non-existent written program
- ❑ Inadequate training (>10 emp. requires records)
- ❑ Lack of documentation
- ❑ Substandard practices
- ❑ Substandard equipment





# ...More Common Oversights

- ❑ Lack of ***proper*** personal protective equipment
- ❑ No lock out tagout procedure
- ❑ No confined space entry program
- ❑ Working without fall protection
- ❑ Improper use of ladders
- ❑ Letting contractors rule the roost



# Common Causes Leading to Serious Injury

- ❑ Complacency, rushing
- ❑ Failure to recognize hazards
- ❑ Dumb mistakes

## An Example:

- ❑ Thermal burns, chemical “burns”
  - No / improper energy isolation practices
  - Inadequate / no personal protective equipment





# Chemical and Thermal Hazard Management

- Identify hazardous tasks (brewhouse & CIP)
- Have written procedures including:
  - ▣ Energy isolation (lockout tagout)
  - ▣ Personal Protective Equipment
- Train employees (keep records)
- Hold employees accountable
- Do not wait until you have a serious incident

# Chemical Storage

- Acids and bases need to be segregated and stored with secondary containment



- Flammables in a flammable liquids cabinet





# Determine Training Requirements

- List job titles
- List unit operations and tasks
- Determine applicable safety procedures
- Create a matrix



# Example of a Training Matrix

Job Titles and Names show training requirements

Titles/Names	Brewing	Spent grain removal	Equip. Cleaning	Gas handling	Power tool use	Repairing	Welding	Hand tools	Bottling/cold glue lbl	Milling	Tank transfer	Slip/trip/fall	Ergonomic Stress	Chemical use	Pressure	Thermal Hazard	Energy Isolation	Noise	Confined Space
Head Brewer	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Joe	APR	APR	JAN	DEC	SEP	SEP	x	x	x	x	x	x	x	x	SEP	x	x	x	
Brewer	x		x	x				x	x	x	x	x	x	x	x	x	x	x	
Prod. Assist.			x	x				x	x		x	x	x	x	x	x	x	x	
Mechanic				x	x	x	x	x			x	x		x	x	x	x	x	

Date indicates last training

“X” indicates training needed but not complete

# Record Keeping and Documentation

- ❑ Develop an Injury & Illness Prevention Program...Branch out from there...
- ❑ Develop your site procedures for the Cal OSHA-required topics
- ❑ Create a training matrix including all employees and all training topics (not limited to safety)
- ❑ Use a meeting/training class sign-in sheet for all employee meetings
- ❑ Inspect your brewery and keep a record of findings and corrective actions
- ❑ Start a Cal OSHA 300 log and injury report file
- ❑ Resources:
  - ❑ [WWW.DIR.CA.GOV](http://WWW.DIR.CA.GOV) California OSHA
  - ❑ [WWW.OSHA.GOV](http://WWW.OSHA.GOV) Federal OSHA
  - ❑ [WWW.LNI.WA.GOV](http://WWW.LNI.WA.GOV) Washington (state) OSHA
  - ❑ <https://www.brewersassociation.org/best-practices/safety/> Brewers Association



# Organize Documentation

## Procedures and Records

- Procedures tell you what to do, how it will be done, by whom, and when or how often
  - Put them in a common binder and make it accessible to all employees (electronic is OK)
- Records are written evidence that you have followed your procedures...**THAT'S IMPORTANT!!!**
  - Put hard copies into folders by subject
  - Transfer some (inspections, training) to spreadsheets

# Procedures/Standards Include:

- IIPP
- Safety Inspection
- Confined Space Entry
- Emergency Action Plan
- Lockout Tag Out
- Hazard Communication
- Work Rules
- Personal Protective Equipment
- Accident Investigation  
(include forms)
- Training
- Office Safety
- Forklift
- And others...

# Record Retention

- Training matrix (ongoing)
- Sign in sheets (indefinite)
- Cal OSHA 300 Log (5 year retention)
- Injury reports (5 year retention)
- Inspection reports (one year retention)
- Confined space permits (maintain for 2 years)
- Employee suggestions (one year)
- Agency correspondence (indefinite)
- Hazard assessment (current)
- Equipment lockout procedures (current)
- Medical surveillance records in employee files (30 years)
- Employee exposure records (term of employment +30 years)
- SDSs (30 year +archive)

Let's See How You're Doing

# First item to grade: Written program

- Got one?
  - Include IIPP?
  - Include work rules?
  - Lockout tag out (LOTO)?
  - Confined space entry (CSE)?
- C**  No program but everybody has informal training and does LOTO and CSE properly.
  - F**  No program. Nobody ever heard of LOTO/CSE
  - A**  Got it all



# Next: Energy Isolation-LOTO

- Have procedure
- Have locks & tags
- Have identified equipment needing LOTO
- Employees trained on LOTO and held



**F**  Never heard of LOTO and nobody does it

**D**  Full written program and training but nobody does it

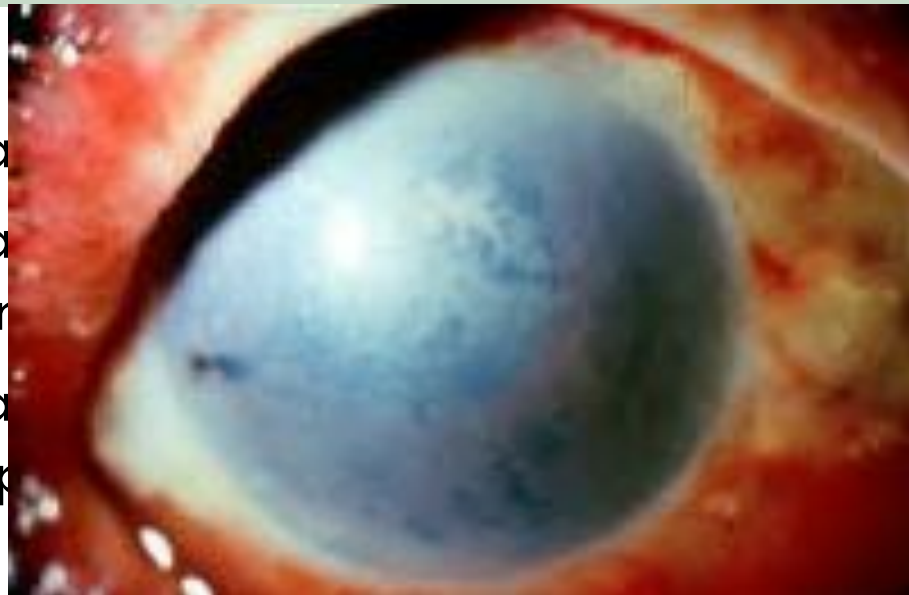
**C**  LOTO practiced but no written program or training

**A**  Got it all

# Next: PPE (personal protective equipment) for CIP (clean in place)

- F**  None
- F**  Gloves
- D-**  Gloves
- C-**  Gloves, goggles, face shield, apron, boots
- C**  Gloves, goggles, face shield
- B**  Gloves, goggles, face shield, PVC or nitrile apron
- A**  Gloves, goggles, face shield, full body PVC, neoprene boots

Don't have an emergency  
eyewash/shower - **F**



# Summary

- Develop a written program based on the particular hazards of your brewery
- Train your employees—and document it!
- Look for hazards and correct them
- Lead by example
- Keep the program going—one time training and put it on the shelf does not make a passing grade

# Lead by example...

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“As I grow older, I pay less attention to what men say, I just watch what they do.”

Andrew Carnegie

# QUESTIONS??

